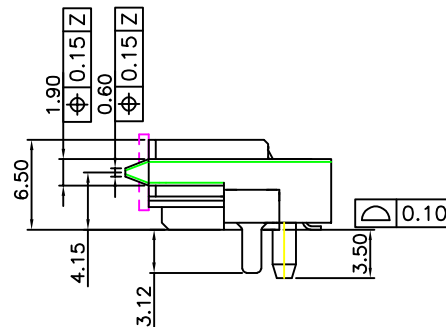
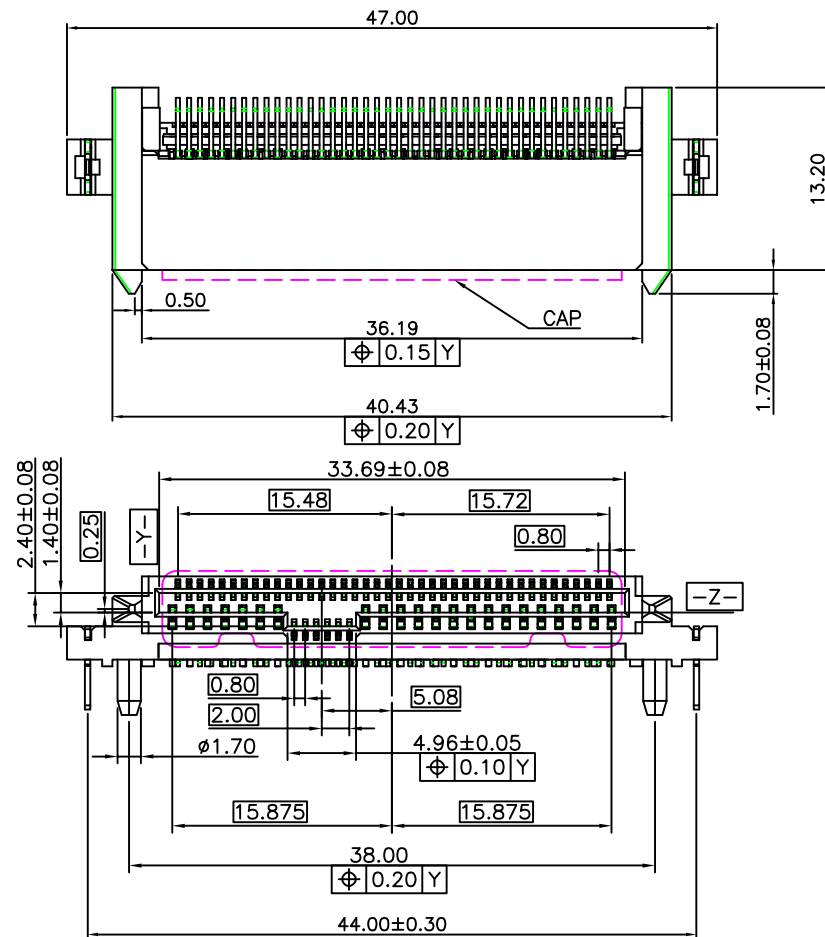


REV.	ECN NO.	MODIFY MATTER	DATE	APPROVED
A		RELEASE TO PRODUCTION	2013/02/05	Mike



NOTE

1.MATERIAL

HOUSING : HIGE THERMOPLASTIC, UL94V-0,BLACK.

CAP : HIGE THERMOPLASTIC, UL94V-0,BLACK.

TERMINAL : COPPER ALLOY,

BOARD LOCK : COPPER ALLOY,

2.PLATING

TERMINAL : SELECTIVE Au ON CONTACT AREA,(SEE ORDER INFORMATION)

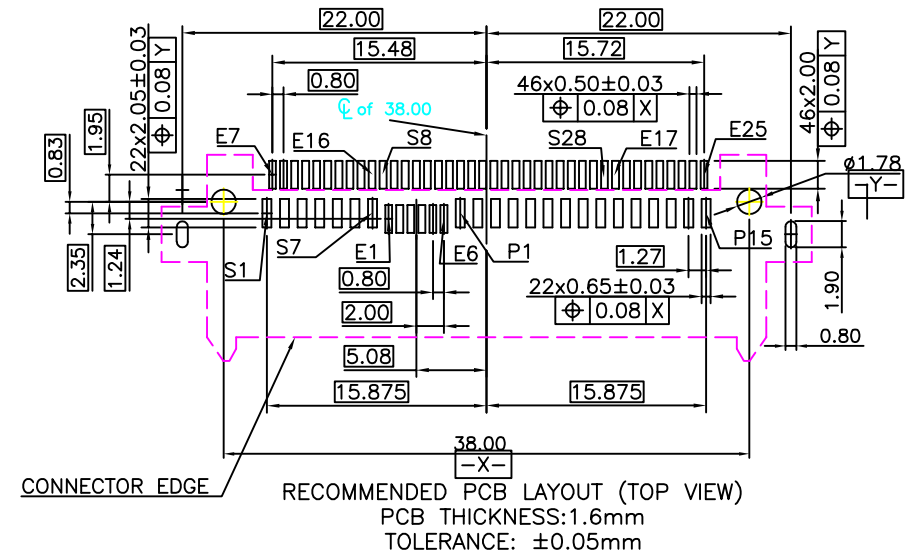
100u" MIN. Sn PLATED ON SOLDER TAIL AREA,

BOTH OVER 50u" MIN. Ni UNDERPLATED OVERALL.

BOARD LOCK : 100u" MIN.Sn PLATED ON SOLDER TAIL AREA,

BOTH OVER 50u" MIN. Ni UNDERPLATED OVERALL.

3.PACKING: T&R



EAST-SAS8639B68P-E03R

Plating:

B-3u" Min.Gold on contact area;

C-5u" Min.Gold on contact area;

D-10u" Min.Gold on contact area;

E-15u" Min.Gold on contact area;

G-30u" Min.Gold on contact area;

TOLERANCES UNLESS OTHERWISE SPECIFIED:	
X.	---
X.X	± 0.38
X.XX	± 0.25
X.XXX	± 0.20
Angle	±3°

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INSPECTION COPY	深圳市东方御业科技有限公司
DRAWN: chenlei	2013/02/05
CHECKED: qinkx	2013/02/05
APPROVED: qinkx	2013/02/05
TITLE: 1213-SERIES SFF-8639 RECEPTACLE CONNECTOR R/A TYPE	
PART NO: EAST-SAS8639B68P-E03R	
UNIT: mm	SCALE: N/A
SHEET: 1/1	REV. A